



*The Butterworth Type K/SK Tank Cleaning Machine provides 360° impact indexed coverage for the cleaning of the inside of tanks. The Butterworth Type K is the world's most successful design in terms of durability and reliance. Thousands of machines are in service worldwide.*

**In Application**

The Type K machines are primarily constructed of bronze alloys and employ an integrated turbine drive. These machines clean tanks up to a capacity of 10,000,000 gallons (38,000 m3) or higher when multiple machines are used.

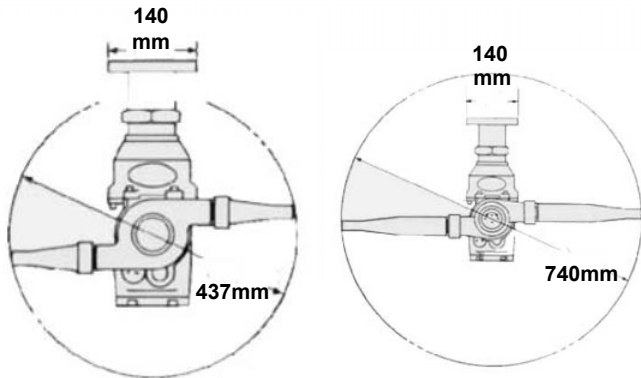
**Operational**

The Butterworth Type K/SK Tank Cleaning Machine creates a pattern matrix similar to a ball of twine (see cleaning pattern below). A complete pattern is established when 63 axial revolutions of the body have been completed. During the process of this pattern development, 2 cycles are established with each cycle increasing the density of the pattern matrix.

**User Benefits**

- Eliminate Confined Space Entry
- High Durability
- Improve Cleaning Times
- Lower Energy Costs
- Reduce Discharge Generation
- Unmatched Jet Stream Impact

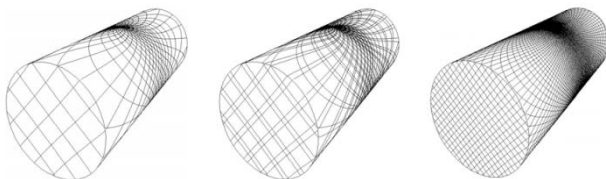
**General Dimensions**



**K Machine**

**SK Machine**

**Cleaning Pattern Simulation**



**General Specifications**

**Materials of Construction (As Standard):**

- Bronze Alloys
- See manual for parts detail

**Weight:**

- K Machine : 48 lbs. (21.77 kg)
- SK Machine : 58 lbs. (26.31 kg)

**Lubrication:**

- Sealed - Food Grade Grease

**Drive Type:**

- Integrated Turbine

**Pressure Range:**

- Maximum : 250 PSI (17.3 Bar)
- Nominal Range : 85-150 PSI (5.9-103 Bar)

**Jet Length Radius:**

- Maximum : 115' (35 Meters) @ 250 PSI (12 Bar)

**Temperature Range:**

- Static : 250° F (121° C)
- Operational : 250° F (121° C)

**Inlet Connection Type:**

- 2.50" ASA-B-26 (NST) - Male
- Others on Request

**Nozzle Sizes (mm orifice):**

- 9.5mm (0.375")
- 11mm (0.437")
- 14mm (0.562")

**Minimum Machine Turning Radius:**

- K Machine : 476.25mm (18.75")
- SK Machine : 857.25mm (33.75")

**Minimum Tank Opening Requirement:**

- K Machine : 9.00" (228.6MM)
- SK Machine : 9.00" (228.6mm)

**Ratio Body to Nozzle:**

A complete pattern is established when the body has rotated about its axis 63 times.

**TYPE K -Model Reference Table**

Model	# of Nozzles	Orifice	Vane
SK-562-V4	2	14.27mm (0.562")	V4
AK-437-V1	2	11.09mm (0.437")	V1
BK-375-V2	2	09.50mm (0.375")	V2

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